

Work Order ID 58207

Thursday, April 29, 2010 10:37:02 AM



Page 1

Item ID: D2602-2

Accept



Setup Start



Revision ID:

Stop



Item Name: Console Side, 206 Console

Start Date: 4/29/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 5/14/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: UMF Date: 10-4-29

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2602

Rev B

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2602 ☐ *****Same Cutting File for -1 & -2 ***** ☐ DwgRev: B ☐ Prog Rev: B ☐ 2-Debur if necessary

2024. 040

10-6-3

8

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

10-6-3

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

S 1066603

XS

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept

Setup Start

Stop

Cust Item ID:

Customer:

Reference:

Run Start

Stop

Insp. Stamp

0,00

NC BRAKE

Brake NC

Memo

0.00

Brake NC

1-Deburr if necessary□2-Form as per Dwg D2602

0.00

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

0.00

Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing

W/O:		WORK ORDER CHANGES					
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Stop



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Start Date: 4/29/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 5/14/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC3- Inspect Part Finish

0.00

= 2 Hrs 10/06/07

8 0



QC

Memo

0.00

Quality Control

170

Identify as per dwg & Stock Location: 178

0.00



Packaging

Memo

0.00

Packaging

(x8) BB 10/06/07

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/07

mmf- 10-6-9

W/O:		WORK ORDER CHANGES					
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Picklist Print

Thursday, April 29, 2010 10:37:01 AM

Page 1

Work Order ID: 58207



Parent Item: D2602-2



Parent Item Name: Console Side, 206 Console

Start Date: 4/29/2010

Required Date: 5/14/2010

Comments: IPP E ☐ 04.02.25 ☐ Reformat ☐ KJ/RP ☐

Start Qty: 8.00

Required Qty: 8.00

Note: ☐ Issue with part number D2602-1

IPP Rev:E Now On Waterjet 07-03-22 JLM

IPP Rev:F RevB as per dwg ECN1059 DD vereified by:EC

M2024T3S.040

Purchased

No

100

sf

506.7000

1.3472



u

B10-6-3

2024-T3 .040 sheet

Location

Loc Qty

Loc Code

MAT

96

114415

96

MAT22

410.7

110305

136.7

111786

18

112291

32

112331

64

113162

160

110305

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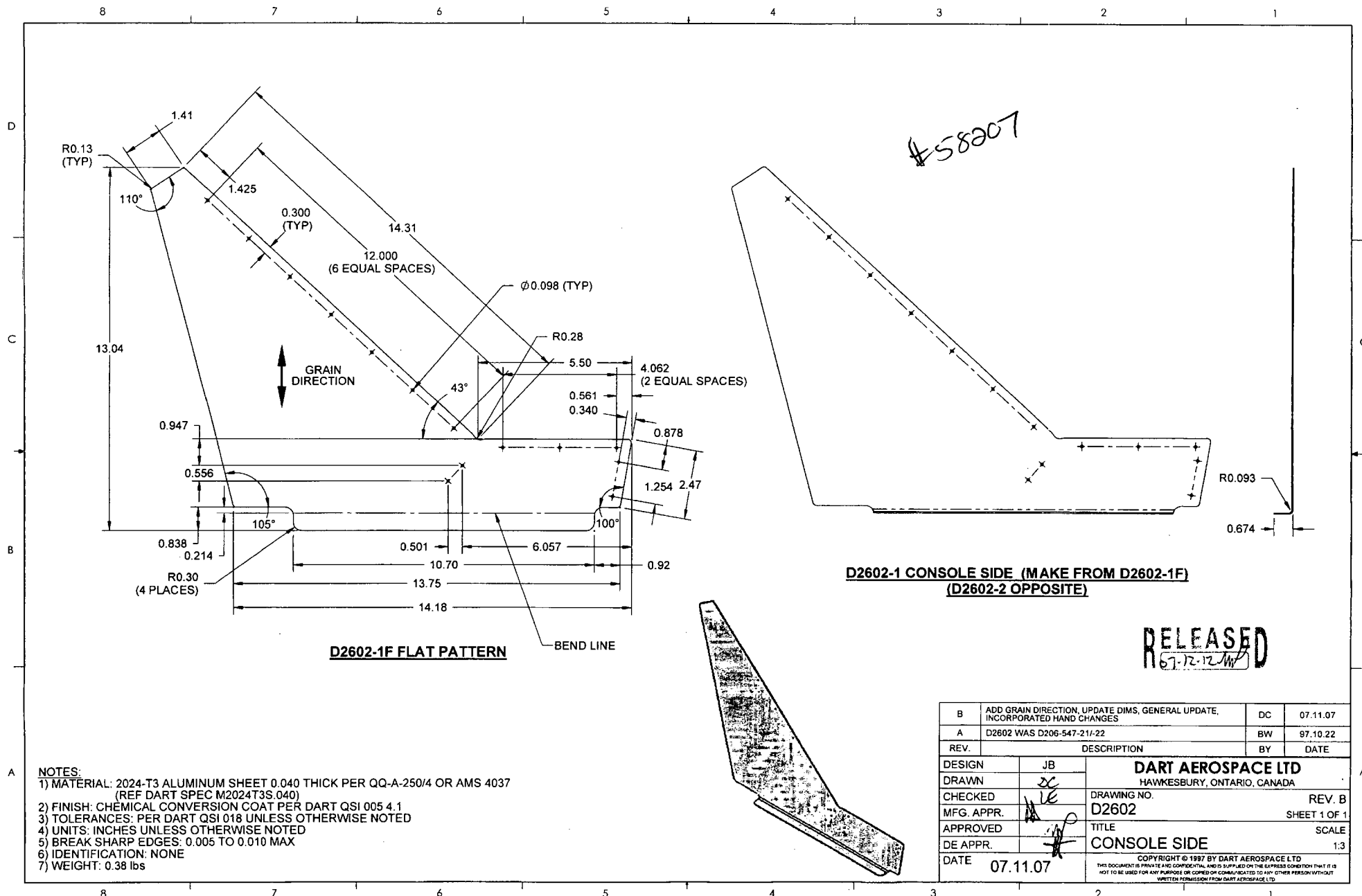
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B	ADD GRAIN DIRECTION, UPDATE DIMS, GENERAL UPDATE, INCORPORATED HAND CHANGES	DC	07.11.07
A	D2602 WAS D206-547-211-22	BW	97.10.22
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	JE	DRAWING NO.	REV. B
MFG. APPR.	JA	D2602	SHEET 1 OF 1
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	CONSOLE SIDE	1:3
DATE	07.11.07	COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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